CHANGE 1

DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

CALIBRATION PROCEDURE FOR ELECTRONIC VOLTMETER AN/URM-145B AND AN/URM-145C (ME-247C/U)

Headquarters, Department of the Army, Washington, DC 2 March 2004

Distribution Statement A: Approved for public release; distribution is unlimited.

TB 9-6625-2289-35, 16 October 2003, is changed as follows:

1. Remove old pages and insert new pages as indicated below. New or changed material is indicated by a vertical bar in the margin of the page.

Remove Pages 3 and 4

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3 and 4

2. File this change sheet in front of the publication for reference purposes.

By Order of the Secretary of the Army:

Official:

PETER J. SCHOOMAKER

General, United States Army Chief of Staff

Administrative Assistant to the Secretary of the Army

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Distribution:

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REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) directly to: Commander, U. S. Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. A reply will be furnished to you. You may also provide DA Form 2028 information to AMCOM via e-mail, fax, or the World Wide Web. Our FAX number is: DSN 788-6546 or Commercial 256-842-6546. Our e-mail address is: 2028@redstone.army.mil. Instructions for sending an electronic 2028 may be found at the back of this manual. For the World Wide Web, use: https://amcom2028.redstone.army.mil.

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^{*}This technical bulletin supersedes TB 9-76625-2289-35, dated 16 November 1992.

SECTION I IDENTIFICATION AND DESCRIPTION

- 1. Test Instrument Identification. This bulletin provides instructions for the calibration of Electronic Voltmeter, AN/URM-145B and AN/URM-145C (ME-247C/U). TM-11-6625-524-14-2 was used as the prime data source in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.
 - a. Model Variations. Variations among models are indicated in text.
- **b. Time and Technique**. The time required for this calibration is approximately 4 hours, using the dc and low frequency technique.

2. Forms, Records, and Reports

- **a**. Forms, records, and reports required for calibration personnel at all levels are prescribed by TB 750-25.
- **b**. Adjustments to be reported are designated (R) at the end of the sentence in which they appear. When adjustments are in tables, the (R) follows the designated adjustment. Report only those adjustments made and designated with (R).
- **3. Calibration Description.** TI parameters and performance specifications which pertain to this calibration are listed in table 1

Table 1. Calibration Description

Table 1. Canbration Becomption			
	Performance spec		e specifications ¹
		Range	
Test instrument	Voltage range	accuracy	Frequency
parameters	(V)	(FS)	response
	.003 to 3V	±10%	20 kHz to 100 MHz
AN/URM-145C (ME-247C/U)		$\pm 5\%$	100 to 400 MHz
	.001	$\pm 15\%$	20 kHz to 100 MHz
		±10%	100 to 400 MHz

¹Verified to 100 MHz for all systems codes except COO; for COO, verify to 400 MHz.

SECTION II

EQUIPMENT REQUIREMENTS

4. Equipment Required. Table 2 identifies the specific equipment to be used in this calibration procedure. This equipment is issued with Secondary Transfer Calibration Standards Set AN/GSM-287 or AN/GSM-705. Alternate items may be used by the calibrating activity. The items selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2. The accuracies listed in table 2 provide a four-to-one ratio between the standard and TI.

5. Accessories Required. The accessories required for this calibration are common usage accessories, issued as indicated in paragraph 4 above, and are not listed in this calibration procedure.

Table 2. Minimum Specifications of Equipment Required

	rable 2. Willington Specifications of Equipment Required		
		Manufacturer and model	
Common name	Minimum use specifications	(part number)	
CALIBRATOR	Frequency range: 20 kHz to 1 MHz	Fluke, Model 5720A (p/o MIS-	
	Voltage range: 0.15 mV to 3.3 V ac	35947); w/power amplifier,	
	Accuracy: ±2.5	Fluke 5725A (5725A)	
DIGITAL MULTIMETER	Range: -15.01 mV to +15.01 V dc	Fluke, Model 8840A/AF-05/09	
	Accuracy: ±0.0167%	(AN/GSM-64D)	
FREQUENCY COUNTER	Range: 94.00 Hz	Fluke, Model PM6681/656	
	Accuracy: ±0.52%	(PM6681/656)	
MEASURING RECEIVER	Frequency range: 10 to 400 MHz	Consisting of: Measuring	
	Range: 0 to 110 mV rms	Receiver Hewlett-Packard,	
	Accuracy: ±1.25	Model 8902A (8902A) and	
		Sensor Module Hewlett-	
		Packard, Model 11722A	
		(11722A)	
POWER SPLITTER	Frequency range: 10 to 400 MHz	Weinschel, Model 1870A	
	Port-to-port tracking accuracy: ±0.15 dB	(7916839)	
SIGNAL GENERATOR	Range: 3 to 400 MHz	(SG-1207/U)	
	Output amplitude variable from 90 to 110 mV		

SECTION III CALIBRATION PROCESS

6. Preliminary Instructions

- a. The instructions outlined in paragraphs 6 and 7 are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.
- **b**. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.
- c. Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this procedure. Additional maintenance information is contained in the manufacturer's manual and TM 11-6625-524-14-2 for this TI.
 - **d**. Unless otherwise specified all controls and control settings refer to the TI.

7. Equipment Setup

WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

- a. Mechanically zero TI meter.
- **b**. Connect RF probe to PROBE jack.

NOTE

The RF probe authorized for use with TI must have serial numbers matching the TI serial numbers. If a new RF probe is calibrated with TI, annotate new RF probe with TI serial number. Do not use any RF probe not calibrated with TI.

- c. Connect TI to a 115 V ac source.
- d. Set OFF-ON switch to ON.
- e. Set RANGE switch to .001 VOLTS.
- **f**. Replace TI RF probe tip with test adapter (50 Ω feedthrough termination).
- **g**. Adjust **ZERO** control for TI indication of **0**.

NOTE

If noise is present, adjust **ZERO** control for an average TI indication of **0**.

- **h**. Replace test adapter (50 Ω feedthrough termination) with TI RF probe tip.
- i. Allow TI to warmup for 5 minutes.
- j. Allow measuring receiver to warmup for 30 minutes.

8. Accuracy and Linearity

a. Performance Check

- (1) Adjust calibrator for wideband operation.
- (2) Connect calibrator **WIDEBAND OUTPUT** (without 50 ohm pad) to TI RF probe using 50 ohm feedthrough termination supplied with TI.
 - (3) Adjust calibrator frequency controls for 50 kHz output.
- (4) Adjust calibrator voltage output controls for a TI meter indication specified in table 3. If calibrator does not indicate within the limits specified in table 3, perform **b** below.
 - (5) Repeat technique of (4) above for remaining RANGE settings listed in table 3.

- (6) Set calibrator to standby.
- (7) Disconnect TI RF probe from calibrator output.

b. Adjustments

NOTE

Ensure calibrator frequency controls are set for 50 kHz output.

- (1) Connect TI RF probe to calibrator WIDEBAND OUTPUT.
- (2) Set RANGE switch to 1.0.
- (3) Adjust calibrator voltage output controls for a TI meter indication of 1.0 V ac.

Table 3. Range Accuracy and Linearity

RANGE	Test instrument meter indications	Calibrator	indications
	inctel mateations		
settings	(V)	Min	Max
.001	.001	.85 mV	1.15 mV
.003	.003	2.7 mV	3.3 mV
.01	.01	9.0 mV	11.0 mV
.03	.03	27.0 mV	33.0 mV
.1	.1	90.0 mV	110.0 mV
.3	.3	.270 V	.330 V
1	1	.9 V	1.1 V
3	3	2.7 V	3.3 V

- (4) Connect frequency counter low lead to TI chassis.
- (5) Connect frequency counter high lead to TI A5E1.
- (6) Adjust R2 (fig. 1) for a frequency counter indication between 92 and 96 Hz (R).
- (7) Disconnect TI from frequency counter and calibrator.
- (8) Set TI RANGE switch to .001 VOLTS.
- (9) Disconnect TI RF probe from calibrator.
- (10) Zero TI meter with **ZERO** control.

NOTE

If necessary, repeat 7 g through i above.

- (11) Set TI **RANGE** switch to **.3 VOLTS** and adjust R34 ZERO (fig. 1) for TI meter indication of 0.
 - (12) Set **RANGE** switch to **3.0 VOLTS**.

NOTE

Operate calibrator in wideband operation.

- (13) Connect TI probe to calibrator **WIDEBAND OUTPUT**.
- (14) Adjust calibrator voltage controls for 3.0 V ac output at 50 kHz.

- (15) Adjust METER CAL R49 (fig. 1) for a TI indication between 2.7 and 3.3 V ac (ideal 3.0 V ac) (R).
 - (16) Set RANGE switch to .001 VOLTS.
 - (17) Disconnect RF probe from calibrator.
 - (18) Zero TI meter with **ZERO** control.

NOTE

If necessary, repeat 7 g through i above.

- (19) Connect probe to calibrator WIDEBAND OUTPUT.
- (20) Adjust calibrator for 1 mV ac output and then adjust R3 (fig. 1) for a TI indication between .00085 and .001 15 V ac (ideal .001 V ac) (R).
 - (21) Set RANGE switch to .003 VOLTS.
 - (22) Disconnect RF probe from calibrator.
 - (23) Zero TI meter with ZERO control.

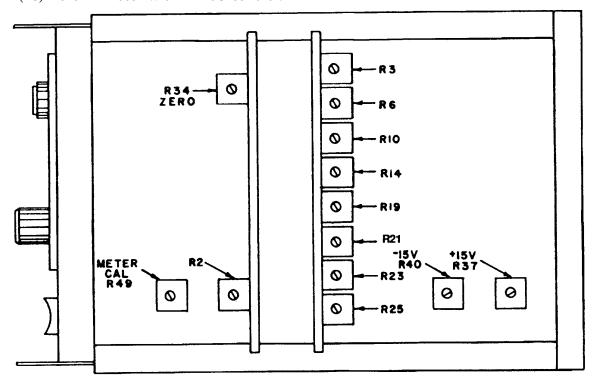


Figure 1. AN/URM-145C.

NOTE

If necessary, repeat 7 g through i above.

- (24) Connect RF probe to calibrator WIDEBAND OUTPUT.
- (25) Adjust calibrator for 3 mV ac output and then adjust R6 (fig. 1) for a TI indication between .0027 and .0033 V ac (ideal .003 V ac) (R).

- (26) Set **RANGE** switch to .1-VOLTS. Adjust calibrator for .10 V ac output and then adjust R19 (fig. 1) for a TI indication between .09 and 0.11 V ac (ideal .1 V ac) (R).
- (27) Set **RANGE** switch to **.3 VOLTS**. Adjust calibrator for .3 V ac output and then adjust R21 (fig. 1) for a TI indication between .27 and .33 V ac (ideal .3 V ac) (R).
- (28) Set **RANGE** switch to **.01 VOLTS**. Adjust calibrator for .01 V ac output and then adjust R10 (fig. 1) for a TI indication between .009 and .011 V ac (ideal .01 V ac) (R).
- (29) Set **RANGE** switch to **.03 VOLTS**. Adjust calibrator for .03 V ac output and then adjust R14 (fig. 1) for a TI indication between .027 and .033 V ac (ideal .030 V ac) (R).
- (30) Set **RANGE** switch to **1 VOLTS**. Adjust calibrator for 1 V ac output and then adjust R23 (fig. 1) for a TI indication between .9 and 1.1 V ac (ideal 1.0 V ac) (R).
- (31) Set **RANGE** switch to **3 VOLTS**. Adjust calibrator for 3.0 V ac output and then adjust R25 (fig. 1) for a TI indication between 2.7 and 3.3 V ac (ideal 3.00 V ac) (R).

9. Frequency Response

a. Performance Test

- (1) Connect calibrator **WIDEBAND OUTPUT** (without 50 ohm pad) to TI RF probe using 50Ω feed through termination supplied with TI.
 - (2) Set RANGE-FULL SCALE SWITCH to .1 VOLTS.
 - (3) Adjust calibrator frequency controls to values listed in table 4.
- (4) Adjust calibrator output voltage controls for .1 V indication on TI meter. Calibrator voltage output will be within the limits specified in table 4.
- (5) Repeat (3) and (4) above for remaining calibrator frequency settings listed in table 4.

Table 4. Frequency Response

rable 1: Trequency Response			
Calibrator	Calibrator output voltage		
frequency	indications		
settings	(mV)		
(kHz)	Min	Max	
20	90	110	
50	90	110	
100	90	110	
500	90	110	
1000	90	110	

- (6) Connect equipment as shown in figure 2.
- (7) Adjust signal generator frequency controls to value listed in signal generator frequency settings listed in table 5.

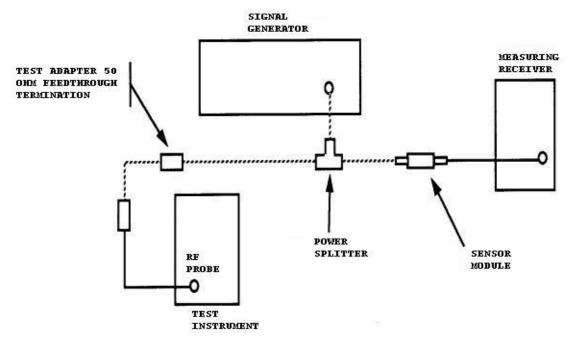


Figure 2. Frequency response - equipment setup.

Table 5. Frequency Response

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Signal generator frequency settings	Measuring receiver voltage indications (mV)	
(MHz)	Min	Max
3	90	110
5	90	110
7	90	110
10	90	110
20	90	110
50	90	110
90	90	110
120	95	105
200	95	105
300	95	105
400	95	105

- (8) Press measuring receiver keys as listed in (a) through (c) below.
 - (a) Switch the measuring receiver from STBY to ON.
 - (b) Press the **RF POWER** key.
 - (c) Press the blue **SHIFT** key and the (5) key to measure output in mV.
- (9) Measuring receiver indications will be within the limits listed in table 5.
- (10) Adjust signal generator for remaining frequency settings listed in table 5. Measuring receiver indication for remaining frequency settings will be within limits specified in table 5.

b. Adjustments. No adjustments can be made.

10. Power Supply

NOTE

Do not perform power supply check if all other parameters are within tolerance.

- a. **Performance Check**. Connect digital multimeter positive lead to 3A1TP1 (fig. 3) and connect negative lead to 3A1TP2 (fig. 3). If digital multimeter does not indicate between. +14.49 and +14.51 V dc, perform **b** (1) below.
- **b.** Adjustments. Adjust 3A1R13 (fig. 3) for a digital multimeter indication between +14.49 and +14.51 V dc (ideal 14.50 V dc) (R).

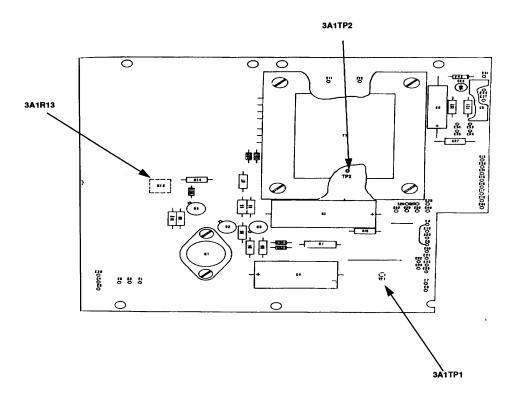


Figure 3. Regulated power supply 3A1 - location of parts.

11. Final Procedure

- a. Deenergize and disconnect all equipment.
- **b**. Annotate and affix DA label/form in accordance with TB 750-25.

By Order of the Secretary of the Army:

Official:

PETER J. SCHOOMAKER

General, United States Army Chief of Staff

Joel B. Hulm JOEL B. HUDSON

Administrative Assistant to the Secretary of the Army

0323008

Distribution:

To be distributed in accordance with IDN 344469, requirements for calibration procedure TB 9-6625-2289-35.

INSTRUCTIONS FOR SUBMITTING AN ELECTRONIC 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however, only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" whomever@redstone.army.mil

To: <2028@redstone.army.mil

Subject: DA Form 2028 1. **From**: Joe Smith

2. Unit: home

Address: 4300 Park
 City: Hometown

5. St: MO6. Zip: 77777

7. Date Sent: 19-OCT -93
 8. Pub no: 55-2840-229-23

9. Pub Title: TM

10. Publication Date: 04-JUL-85

Change Number: 7
 Submitter Rank: MSG
 Submitter FName: Joe
 Submitter MName: T
 Submitter LName: Smith

15. Submitter Livame: Smith

16. **Submitter Phone**: 123-123-1234

17. **Problem**: 118. Page: 219. Paragraph: 320. Line: 4

20. Line: 4
21. NSN: 5
22. Reference: 6
23. Figure: 7
24. Table: 8

25. Item: 926. Total: 123

27. **Text**

This is the text for the problem below line 27.

PIN: 070748-000